

SAS RIO Bravo IP Engine



User Guide- Preliminary

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Preface

Thank you for purchasing an SAS product. We are confident it will meet your requirements and provide years of service. Please check this product and make sure it is the model you ordered. If you need to contact us, please refer to Appendix A: Support and Limited Warranty.

Proprietary Notice

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Limited Warranty

This product RIO Bravo IP Engine of Sierra Automated Systems & Engineering Corporation (SAS) is warranted to be free from defects in materials and workmanship for a period of one year from the date of sale (see Support and Other Information for details.)

User Guide Revision

This RIO Bravo IP Engine User Guide is published by the Engineering Department of Sierra Automated Systems & Engineering Corporation, which is responsible for its contents. SAS reserves the right to revise this publication and to make changes in the content hereof without obligation to notify any person or organization of such revisions or changes

Overview

The RIO BRAVO IP Engine is a fully integrated DSP based engine from SAS. The high capacity small footprint engine is designed to fit in any control room and provides all functions necessary for Radio Broadcast operations. The RIO Bravo provides you with direct Ethernet connectivity. You can now control your SAS 32KD system using an internet web browser interface while maintaining compatibility with the traditional SAS Router



Figure 1: RIO Bravo Overview

Features:

- Fully Integrated DSP Mixing IP Engine, up to 92 separate mixes
- On-board 8 discrete analog channels (4 stereo) and 16 discrete digital channels (8 AES).
- Up to 96 discrete I/O ports configured in 6 slots
- Dual Dante AoIP ports with built in switch for network redundancy.
- 5 embedded High Power DSP engines
- EQ, Effects, Silence Sense, and Peak Detection.
- Web Based User Interface for control and configuration
- Fully integrated Automation for control room and show control.
- Redundant Power Connectors
- 2 sets of TRJ jacks for audio monitoring

Front Panel

The 2RU aluminum front panel is polished and anodized gun metal blue. Indicator lights as follows:



Figure 2: RIO Bravo Front Panel

System Backup provides an SD card for saving and restoring frame system data and specifying initial IP address information

V Digital indicator is solid blue when powering digital devices.

V Analog indicator is solid blue when powering analog devices.

Audio Link is solid green when Dante's Ethernet is working and red when it is not.

Control Link light blinks green when engine is connected to the network.

Run light flashes green when engine is running.

Master light is solid green when engine operates single or when providing master clock with multiple engines. **Message** light blinks green when a message is received over the link.

Error light blinks red when the RIO encounters an error.

Rear Panel

All installation and configuration devices for the RIO Bravo are located in the rear panel (see Figure 3):



J1 & J2 POWER: two connectors for feeding redundant power (+24 VDC) from SAS power supply.

J3 Dante PRIMARY & SECONDARY: dual RJ45 for connection to Dante AoIP network.

CONTROL LAN J4: for connection to your control network.

J5 1(L)/2(R) & J6 3(L)/4(R): two stereo 1/4" jacks for connection to monitoring devices. *Note,TRS jacks in parallel with RJ45 1-4: J5-1 (L) to J7-1; J5-2 (R) to J7-2; J6-1 (L) to J7-3; and J6-2 (R) to J7-4.*

J7 1–8 ANALOG OUTPUTS: four RJ45 for connection to eight discrete analog outputs or four stereo. These connectors also provide +12V DC that can power head phone amps. *Note TRS jacks in parallel with RJ45 1-4: J5-1 (L) to J7-1; J5-2 (R) to J7-2; J6-1 (L) to J7-3; and J6-2 (R) to J7-4.*

J7 1–16 DIGITAL OUTPUTS: four RJ45 for connection to 16 discrete digital outputs or eight AES outputs (4 AES outputs on first RJ45, 2 AES on next and 1 AES on two connectors). Digital Outputs 1-8 often used to feed console meters, cue, talkback, and headphones.

J8 RELAYS: Two RJ45 for connection to a Timer (Relay 9=Stop, Relay 10=Run, Relay 11=Reset) and a studio On Air light (Relay 12).

J9 GPIO 1 - 8: Eight RJ45 for connecting 8 relays out and logic in. Use these GPIO for reading external switches, driving indicators, and other control functions in your studio. Relay on pins 1 & 2. Logic In close pin 7 to 8.

J10 SAS CONTROL PORTS 1 - 8: 2 RJ45 for connecting eight RS-485 control ports. You can connect a console with up to 16 modules per RJ45 (up to 32 slots using both connectors).

J11 CONTROL PORTS 9 – 16: 8 RJ45 for connecting to eight RS-485 ports. Use these to connect any SAS controller including console modules. You can connect up to 4 controllers per port.

A1 – A6 SLOT: for connecting up to six I/O plugin modules (sold separately). Available modules provide 16 discrete analog or digital channels. Figure 4: Model RBAI-16 provides 8 Stereo (16 Mono) Analog Inputs; Model RBDI-16 provides 8 AES3 (16 Mono); Model RBAO-16 provides 8 Stereo (16 Mono) Analog Outputs: and the RBDO-16 provides 8 AES3 (16 Mono) outputs.



Figure 4: RIO Bravo I/O Plugin Modules

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Getting Started

- 1. Connect power cord supplied by SAS to either RIO Bravo's J1 or J2 connectors. Connect to both when using redundant power supplies. Figure 5 below shows power cord connected to J1.
- 2. You should see the following lights on the front panel: V Digital, V Analog, Audio Link, Run, and Master. You should also see the following lights on the rear panel: J3, J4, J7 Analog 1 8, and J11 Control Ports 9 16.
- 3. Connect RIO Bravo to your IP network using "CONTROL LAN J4" connector.



Figure 5: Rear Panel Power and Control Connections

4. Once you have successfully connected your RIO Bravo to the network, you'll need to know its temporary IP address in order to access the web server for programming and configuration. There will be a tag with the IP address attached to the unit's front panel. You can also find the IP address in the "SYSCFG.TXT" file, which is contained on the SD card. Remove the SD card from the "System Backup" slot in the front panel and use an SD card reader/writer to open and view its contents. The 'SYSCFG.TXT" file should look like the one in Figure 6 below.

SYSCFG.TXT - Notepad	
File Edit Format View Help	
<pre>SAS System Data File - Version[01.00.00.00 - 04/12/2016] Archive Creater [LOCAL CONFIG] System ID=2 System Label=RIO Bravo MB(3) [NETWORK CONFIG] IP Address=10.0.0.130 IP Subnet=255.255.255.0 IP Gateway=10.0.0.1 Primary DNS Server=71.9.127.107 Backup DNS Server=10.0.0.10 IP Port Admin=1250 IP Port Admin=1250 IP Port Cmnd Priority 1=1450 IP Port Cmnd Priority 1=1450 IP Port Cmnd Priority 3=1470 IP Port Auto Discovery=1480 IP Port Auto Discovery=1480 IP Port Usi=1350 Web Username=tim Web Password=sas [TIME CONFIG] Use SNTP=Yes SNTP Update Rate In Minutes=60 Local Time Offset From Zulu=8 SNTP ServerIP 1=129.6.15.30 SNTP ServerIP 2=129.6.15.29 [MISC CONFIG] Allow Default Password=Yes</pre>	d: 04/12/2016 - 08:12:46

Figure 6: SYSCFG File

5. Open your web browser and type IP address. In our example, this address is 10.0.0.130.

Enter Username and Password and click Submit. In our example we are using the default username: 6. SASDefault and password: sas as shown in Figure 7 below. Note that you won't see the password on your screen. Also note that you can change both Username and Password if needed.

ierra Automated Systems	S	
Sierra Automated S	ystems [™] RIO Bravo Web Se	erver
		RIOBand
A Man		me.
. =	Please enter voi	ir username and nassword for access to this website
	To help prevent of the 'Log Out' me	inauthorized access to this website be sure to use nu selection when you have finished.
Username	Password	
SASDefault	sas	Submit
	© Sierra Autom	ated Systems, Inc. 1992 - 2015. All Rights Reserved

Figure 7: Web Interface Access

If you have successfully logged in you should see the screen shown in Figure 8. 7.

Webserver Home	
Logout	SAS Sierra Antomated Systems
Advanced Control	
Network Config	
Remote System Config	Sierra Automated Systems RIO Bravo Web Server
Local System Information	
Local Router Control	a100m/
	The Sierra Automated Systems RIO Bravo router is a high performance integrated hardware/software solution for support of multiple smaller or a single large studio/control room facilities. The RIO Chassis may be connected together with a standard data network to form a single large system of audio resources that may be accessed as required by any control room.
Current Status: All Swi	Information Retrieved System Info: System ID[RIO Bravo MB(3)] © Sierra Automated Systems, Inc. 1992 - 2015. All Rights Reserved

- Figure 8: RIO Bravo Web Server Menu
- Notice the grayed items in the upper left. We will refer to these as the User Menu. We'll briefly 8. describe Network Config and Local System Information and describe Local Router Control in more detail.

Network Configuration

Choose the **Network Config** tab to obtain a window similar to Figure 9 below. Here you can change any network settings in your system. Be sure to press the Send button to send your changes through the system.

Webserver Home Logout Advanced Control Network Config	Sierra Automated Systems					
System Information	SAS 32KD Module Et	hernet Configuration	n			
Router Control	Module TCP / IP Options				Module SNTP Options	
	Module IP Address 10.0.0.127 Admin IP Port 1250	Module Subnet 255.255.255.0 USI IP Port 1350	Module Gateway 10.0.0.1 Module MAC Address 00.07.41.FF.FF.08		Primary SNTP Server 209.81.9.7 Update Rate 60	Backup SNTP Server 131.107.13.100 Enable SNTP Service Yes •
	Webpage Username SASDefault	Webpage P	assword	Send	Local Offset From Zulu Time -7 hours (MST or PDT)	Send
Current Status: All Switc	her Information Retrieved	Systen	n Info: Frame Adr[0]			
		© Sierra A	Automated Systems, Inc. 1992 - 2014	All Rights Reserved		

Figure 9: Network Config Screen

RIO Bravo Local System Configuration

In most instances your RIO Bravo will be pre-configured at SAS. However, if you need to make any changes, follow the procedure below:

Webserver Home	
Logout	Sierra Automated Systems
Advanced Control	
Network Config	
Remote System Config	Sierra Automateo Sys
Local System Information	Module Operating Logs
Local Router Control	Local System Setup
	Router Firmware Control



1. As shown in Figure 10, select **Local System Information** and then click **Local System Setup**. You'll get a graphic representation of the I/O modules installed in your RIO Bravo (see Figure 11).

Sierra Automated Systems [™] RIO Bravo Local Sy	stem Configuration	
Rear Chassis User IO Module Configuration		
16 Chan Output Module Analog Input Channels: 1 - 16 Output Channels: 1 - 16 edit	16 Chan Input Module Digital 3 Input Channels: 33 - 48 Output Channels: 33 - 48	edit
16 Chan Output Module Digital 2 Input Channels: 17 - 32 Output Channels: 17 - 32 edit	16 Chan Input Module Analog Input Channels: 49 - 64	16 Chan Input Module Digital 6 Input Channels: 81 - 96 Output Channels: 81 - 96 edit
- System Identification Data System Label RIO Bravo MB(5) - Tim System ID	Fixed Motherboard Output Trim Gain Controls - Select Channel For Gain Adjustment NoSpec	Gain (off) Unity Gain All To Unity Gain
SysID: 5 Send		

- Figure 11: RIO Bravo Configuration
- 2. Click the **edit** button at the right-hand corner of each module to make the following changes:

A. Assignment of channel numbers to I/O modules. Typically SAS will set the first Input to number 001 and the first Output to 001, and then increment to each of the next installed modules.B. Adjust Input and/or Output Gain for each channel.

Edit User Slot 1	Configuration	
Channel Assignments Input Channel Assignment Chan Block [1 To 16] Output Channel Assignment Chan Block [1 To 16]	Trim Gain Controls All To Unity Gain U Select Channel For Gain Adjustment NoSpec Gain (off) Make Stereo Gain Adjustment	Jnity Gain
	Apply Save Close	
	Figure 12: Edit User Slot Configuration	

Input Channel Configuration

Webserver Home				
Logout	Sierra Automated Systems			
Advanced Control				
Network Config				
Remote System Config				
Local System Information	Carlos Caralles			
Local Router Control	Crosspoint Map			
	Control Panel Config			
Channel Type	Input Channel Config			
All Sources	Output Channel Config			
	Fixed GPIO Control / Config			
	Event Trigger Control			
	System Automation Control			

Figure 13: User Menu

From User Menu (shown in Figure 12), click **Local Router Control** and then select **Input Channel Config** to get a table similar to Figure 13 below:

Source Channel Configuration - Basic Options								<< Status	Info Cnsl Options >>
Edit	Group	Chan	Label	Local	Stereo	Туре	Hide	SRC	Location
Edit	User	1	Z Mic 1	Mic 1	Mono	Microphone	No	Yes	KBZT Control
Edit	User	2	Z Mic 2	Mic 2	Mono	Microphone	No	Yes	KBZT Control
Edit	User	3	Z Mic 3	Mic 3	Mono	Microphone	No	Yes	KBZT Control
Edit	User	4	Z Mic 4	Mic 4	Mono	Microphone	No	Yes	KBZT Control
Edit	User	5	Z CD 1	CD 1	Stereo	General Purpose	No	Yes	KBZT Control
Edit	User	6	Inpt0006	Inpt0006	Stereo	General Purpose	No	Yes	KBZT Control
Edit	User	7	Z Phn 1	Phone 1	Mono	General Purpose	No	Yes	KBZT Control
Edit	User	8	Z Phn 2	Phone 2	Mono	General Purpose	No	Yes	KBZT Control
Edit	User	9	Inpt0009	Inpt0009	Stereo	General Purpose	No	Yes	No Spec
Edit	User	10	Inpt0010	Inpt0010	Stereo	General Purpose	No	Yes	No Spec
Edit	User	11	Inpt0011	Inpt0011	Stereo	General Purpose	No	Yes	No Spec
Edit	User	12	Inpt0012	Inpt0012	Stereo	General Purpose	No	Yes	No Spec
Edit	User	13	Inpt0013	Inpt0013	Stereo	General Purpose	No	Yes	No Spec
Edit	User	14	Inpt0014	Inpt0014	Stereo	General Purpose	No	Yes	No Spec
Edit	User	15	Inpt0015	Inpt0015	Stereo	General Purpose	No	Yes	No Spec
Edit	User	16	Inpt0016	Inpt0016	Stereo	General Purpose	No	Yes	No Spec
Edit	User	17	Inpt0017	Inpt0017	Stereo	General Purpose	No	Yes	No Spec
Edit	User	18	Inpt0018	Inpt0018	Stereo	General Purpose	No	Yes	No Spec

Figure 14: Input Channel Configuration

There are four types of Input Channels available to the user:

224 User - 92 Mix Bus - 64 Network - 64 Effect

You can choose the Type of Input displayed from **Channel Type** drop down or by scrolling down the table. These are shown under the column labeled **Group**:

Edit	Group	Chan	Label	Local	Stereo	Туре	Hide	SRC	Location	
Edit	User	222	Inpt0222	Inpt0222	Stereo	General Purpose	No	Yes	No Spec	•
Edit	User	223	Inpt0223	Inpt0223	Stereo	General Purpose	No	Yes	No Spec	
Edit	User	224	Inpt0224	Inpt0224	Stereo	General Purpose	No	Yes	No Spec	
Edit	Group	Chan	Label	Local	Stereo	Туре	Hide	SRC	Location	
Edit	Mix Bus	90	Bus 0090	Bus 0090	Stereo	General Purpose	No	Yes	No Spec	1
Edit	Mix Bus	91	Bus 0091	Bus 0091	Stereo	General Purpose	No	Yes	No Spec	1
Edit	Mix Bus	92	Bus 0092	Bus 0092	Stereo	General Purpose	No	Yes	No Spec	
Edit	Crown	CL			C1	-		000	1 11	
Lun	Group	Chan	Label	Local	Stereo	Гуре	Hide	SRC	Location	
Edit	Network	63	Z Tie-V5	Z Tie-V5	Mono	Iype Network Trunk	No	Yes	No Spec	^
Edit	Network Network	63 64	Z Tie-V5 Z Tie-V6	Z Tie-V5 Z Tie-V6	Mono Mono	Network Trunk Network Trunk	No No	Yes Yes	No Spec No Spec	•
Edit Edit Edit	Network Network Group	Chan 63 64 Chan	Z Tie-V5 Z Tie-V6 Label	Z Tie-V5 Z Tie-V6 Local	Mono Mono Stereo	Network Trunk Network Trunk Type	Hide No No Hide	Yes Yes SRC	No Spec No Spec No Spec	
Edit Edit Edit Edit	Network Network Group Effect	Chan 63 64 Chan 44	Z Tie-V5 Z Tie-V6 Label eFX 0044	Z Tie-V5 Z Tie-V6 Local eFX 0044	Mono Mono Stereo Stereo	Network Trunk Network Trunk Type General Purpose	No No Hide No	Yes Yes SRC Yes	Location No Spec No Spec Location No Spec	
Edit Edit Edit Edit Edit Edit	Network Network Group Effect Effect	Chan 63 64 Chan 44 45	Label Z Tie-V5 Z Tie-V6 Label eFX 0044 eFX 0045	Local Z Tie-V5 Z Tie-V6 Local eFX 0044 eFX 0045	Mono Mono Stereo Stereo Stereo	Type Network Trunk Network Trunk Type General Purpose General Purpose	No No Hide No No No No No	Yes Yes SRC Yes Yes	No Spec No Spec Location No Spec No Spec No Spec No Spec No Spec	
Edit Edit Edit Edit Edit Edit Edit	Group Network Group Effect Effect Effect	Chan 63 64 Chan 44 45 46	Label Z Tie-V5 Z Tie-V6 Label eFX 0044 eFX 0045 eFX 0046	Local Z Tie-V5 Z Tie-V6 Local eFX 0044 eFX 0045 eFX 0046	Mono Mono Stereo Stereo Stereo Stereo	Type Network Trunk Network Trunk General Purpose General Purpose General Purpose General Purpose	Hide No No Hide No No No	Yes Yes SRC Yes Yes Yes	Location No Spec No Spec Location No Spec No Spec	

Figure 15: Input Channel Assignment

Note that you can get seven different views of your input channel configurations by clicking either of the two top buttons (see yellow highlight in Figure 16): Basic Options, Console Options, GPI Options, GPO Options, Silence Detect Info, Peak Detect Info, and Channel Status Info

Source Ch	annel Co	nfiguratio	on - Basic Optic	ons						<< Status	Info	Cnsl Options	6 >>
Edit	Group	Chan	Label	Local	Stere	0	Туре		Hide	SRC		Location	
Edit	User	1	Z Mic 1	Mic 1	Mone	D	Microphone		No	Yes	ŀ	KBZT Control	-
Source Ch	Source Channel Configuration - Console Options												
Edit	Group	Chan	Label	Mix Minu	IS IFB (Chan	Blocking Mix-	-Minus	Timer	Fader		Global On/Off	
Edit	User	1	Z Mic 1	NoSpec	NoS	pec	Yes		No	No		No	^
Source Channel Configuration - GPI Options GPO Options >>													
Edit	Group	Chan	Label	Mod On	Mod	Off	Mod Cough	Mod C	ue	Off Light		GPI Options	
Edit	User	1	Z Mic 1	NoSpec	NoS	рес	NoSpec	NoSpe	ec	NoSpec		Off	^
Source Channel Configuration - GPO Options Silence Detect >>													
Edit	Group	Chan	Label	On Relay	Off re	elay	GPO		Options				
Edit	User	1	Z Mic 1	NoSpec	NoSp	ec			Off			^	
Source Channel Configuration - Silence Detect Info << GPO Options Peak Detect >>													
Edit	Group	Chan	Label	Enabled	Action	On/Off	Threshold	Det	tect Time	Releas	e Time	Device	
Edit	User	1	Z Mic 1	No	Msg Only	Activate	NoSpec	0 \$	Seconds	0 Sec	onds	NoSpec	^
Source Channel Configuration - Peak Detect Info << Silence Detect Status Info >>													
Edit	Group	Chan	Label	Enabled	Action	On/Off	Threshold	Det	ect Time	Releas	e Time	Device	
Edit	User	1	Z Mic 1	No	Msg Only	Activate	NoSpec	0.5	Seconds	0 Sec	onds	NoSpec	^
Source Ch	Source Channel Configuration - Channel Status Info <pre><pre><pre><pre><pre><pre><pre><pre></pre></pre></pre></pre></pre></pre></pre></pre>												
Edit	Group	Chan	Label	Trim Gain	Fx Status	Fx Byp	bass Silence	Pea	k T	lie Line	Ren	note System	
Edit	User	1	Z Mic 1	0dB	No	No	Inactive	Inactiv	ve	N/A		N/A	^

Figure 16: Input Channel Configuration Views

Clicking the Edit button on the any input channel will provide you with the Input Channel Configuration window shown in Figure 17. TIP:*Hovering your mouse pointer over any entry box will display important user information*.

SAS RIO Bravo Webserver - Google Chrome										
(j) 10.0.0.215/edit_inchan.html										
SAS Sierra Automated Systems										
Input Channel Configu	ration For: User Input [1] "Z Mic 1 "									
General Configuration Items	Opto and Event Trigger Configuration Items	Silence Detect Configuration Items								
Channel Label Z Mic 1	Module On NoSpec v opto trig	Enabled Threshold No Spec •								
Local Use Label Mic 1	Module Off NoSpec opto trig	Detect Time 0 Seconds •								
Stereo Mode Mono Channel Type Microphone Channel Location KBZT Control Mix-Minus Channel NoSpec	Module Cough NoSpec opto trig Module Cue On/Off NoSpec Module Off Light NoSpec opto trig Device Style Inactive	Release Time 0 Seconds ▼ Device Type Msg Only ▼ Device No Spec ▼ Set ● Release ●								
IFB Destination NoSpec	Relay Output Configuration Items Module On Relay NoSpec Module Off Relay NoSpec	Peak Detect Configuration Items Enabled Threshold No Spec Detect Time 0 Seconds Release Time 0 Seconds								
Mix-Minus Is Blocking Global On/Off Timer Restart Fader Start Allow SRC	Relay Style Inactive •	Device Type Msg Only ▼ Device No Spec ▼ Set ● Release ●								
Channel Notes Chan 000.001.0001 Notes		Save Cancel								

Figure 17: Input Channel Configuration

Output Channel Configuration

Select **Output Channel Config** from Local Router Control tab to get a table similar to Figure 18.

System Example



Web User Interface

Web browsers currently tested compatible are:

- 1. Microsoft Internet Explorer, version 11
- 2. Google Chrome, version 41.xx
- 3. Firefox, version 21.xx
- 4. Safari, version 5.1.7

SYSCFG.TXT

For any change to take effect you must restart the RIO Bravo engine. This can be accomplished by cycling the power or clicking on Restart from the System Update page on the web browser interface.

- 1. Modify the IP address and other parameters as needed to work with your IP network and save the file. *Caution: <u>do not change MAC Address under any circumstances</u>!*
- 2. Install the SD card into the slot on the RIO Bravo front panel and restart if changes were made. The IP address is only established with a Restart.
- 3. When Power is applied to the RIO Bravo both blue Power lights will come on initially. After 10 to 15 seconds the unit will being to operate and the Run light will blink green.

Glossary

Input:

Source:

Output:

Destination:

Appendix A: Support and Limited Warranty

Customers can contact Sierra Automated Systems & Engineering Corporation (SAS): Phone: 818-840-6749 Fax: 818-840-6751 Website: http://www.sasaudio.com/

Our business hours are Monday through Friday, from 9am to 6pm Pacific Time. If you need to contact us after hours for emergency support, call us at (818) 840-6749 - please leave a message if you do not get an answer and we will be contacted.

If your SAS product needs to be returned to the factory, contact us to obtain an RA number. SAS is located at 2821 Burton Avenue, Burbank, California 91504. Before you contact us about support or returns, please have the following ready:

• Model number of the product (ex: RIO Bravo)

• Serial Number (s/n number printed on a silver label)

Limited Warranty

The product RIO Bravo of Sierra Automated Systems & Engineering Corporation is warranted to be free from defects in materials and workmanship for a period of one year from the date of sale. Sierra Automated Systems & Engineering Corporation's sole obligation during the warranty period is to provide, without charge, parts and labor necessary to remedy covered defects appearing in products returned prepaid to Sierra Automated Systems & Engineering Corporation, 2821 Burton Avenue, Burbank, California, 91504, U.S.A.

This warranty does not cover any defect, malfunction or failure caused beyond the control of Sierra Automated Systems & Engineering Corporation, including unreasonable or negligent operation, abuse, accident, failure to follow instructions in the Technical Manual, Owner's Manual or User Guide, defective or improper associated equipment, attempts at modification and repair not authorized by Sierra Automated Systems & Engineering Corporation, and shipping damage. Products with their serial numbers removed or effaced are not covered by this warranty.

This warranty is the sole and exclusive express warranty given with respect to Sierra Automated Systems & Engineering Corporation products. It is the responsibility of the user to determine before purchase that this product is suitable for the user's intended purpose.

Any and all implied warranties, including the implied warranty of merchantability are limited to the duration of this express limited warranty. Sierra Automated Systems & Engineering Corporation is not liable for incidental or consequential damages of any kind.