



Notes:

- One Server Module required for Master RIO Chassis. (If required to re-configure Slave RIO, add second Server. Factory set to 33-64.)
- RCS, SAS Automation, and client applications connect to SAS Server application via TCP/IP and can run on the Server Module computer
- The Server Module can accept an arbitrary number of client connections
- RIO connection to Server Module can either be RS232 or Ethernet, but not both at the same time

RIO Control Interfaces and Protocols